



Notice !

Assembled inserted drip lines

To ensure the quality of the delivered products

you need to unroll the drip lines within three weeks after receipt



Instructions for storage drip lines

- ⌀ At least 24 hours storage of the product between 17 and 25 °C
- ⌀ Avoid direct sunlight
- ⌀ Avoid extreme (changing in) temperatures
- ⌀ Avoid aggressive and if chemical substances

Check your materials according to your order before installation/mounting

- ⌀ Diameter
- ⌀ Line length
- ⌀ Colour
- ⌀ Type of dripper
- ⌀ Spacing* between the drippers
- ⌀ Micro tube length
- ⌀ Stake
- ⌀ Pressure range



**Regarding the spacing you need to take into account a tolerance of up to 1%*

During installation and use

- ⌀ No soap and or other substances to make assembly easier
- ⌀ For cleaning instructions, please call for advise
- ⌀ Filtration requirements; $\leq 1,6$ l/h \rightarrow 100 micron
 $> 1,6$ l/h \rightarrow 130 micron

Content per 100 mtr PE hose

16mm	13,3 ltr
20mm	22,7 ltr
25mm	35,9 ltr
32mm	61,5 ltr

If something is unclear please ask your supplier

Temperature!
Expansion or contraction of PE
0,2mm per degree °C per mtr.
above or under 20 °C



Replace drip sets

Despite utmost care sometimes drippers can be damaged while unrolling and installation. Do not pull out this drippers, but cut them off so that the punch hole is damaged as little as possible. You can then put a new dripper in the same hole.



If the punch hole is damaged it can be sealed with a blind plug. You can punch a new hole with the puncher.

